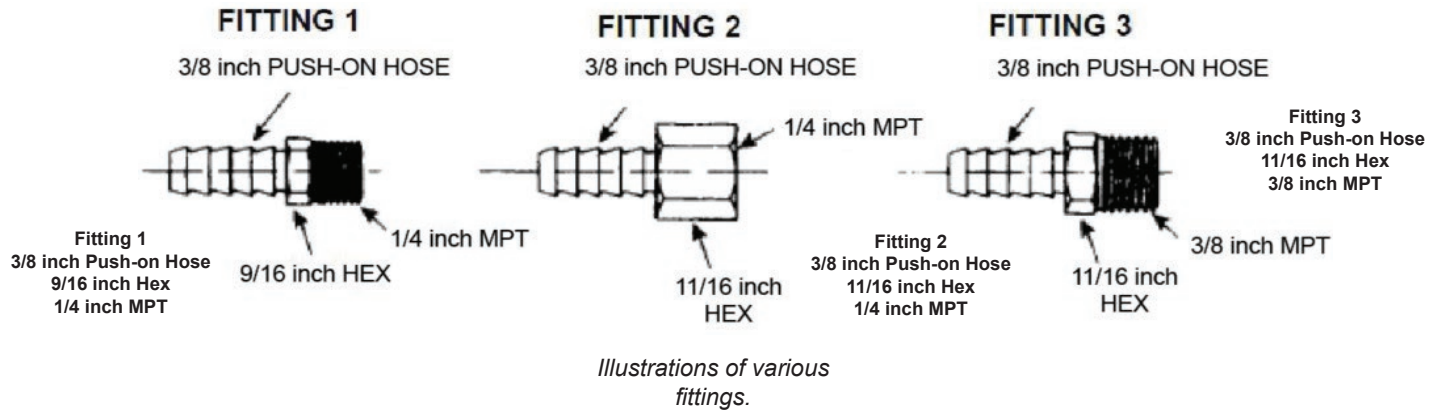


TRANSMISSION OIL COOLER FITTING KIT INSTALLATION PROCEDURE



INSTALLATION REQUIREMENTS

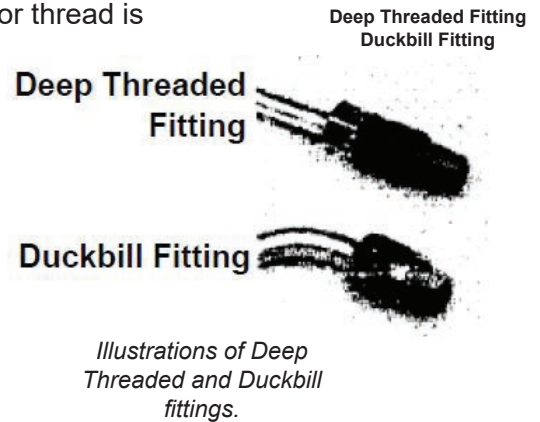
1. Identify the transmission return line as described in the transmission cooler instruction sheet.
2. Use Teflon tape or suitable thread sealant when installing fittings. Tighten 11 to 15 foot pounds.

DEEP THREADED FITTING

I.D. – 5/8 inch diameter, 3/4 inch long hex fitting in radiator. Radiator thread is 1/4 inch MPT.

Transmission line fitting is 1/2 inch to 20 inverted flare with recessed internal threads.

1. Remove transmission line from fitting in radiator.
2. Remove fitting in radiator and reinstall on transmission line.
3. Thread Fitting 1 into radiator and Fitting 2 onto transmission line.



DUCKBILL FITTING

I.D. – Uses plastic retainer to attach steel transmission line to 11/16 inch diameter hex fitting in radiator. Radiator thread is 1/4 inch MPT.

1. Disconnect fitting from radiator.
2. Thread Fitting 1 into radiator and Fitting 2 onto transmission line fitting.

AEROSTAR AND EXPLORER

I.D. – Two fitting variations are used:

1. 3/4 inch diameter, 13/16 inch long hex with recessed internal threads.
 2. 7/8 inch diameter, 3/8 inch short hex.
1. Remove transmission line and fitting in radiator.
 2. Thread Fitting 3 into radiator.

Push transmission line fitting back and install hose.

