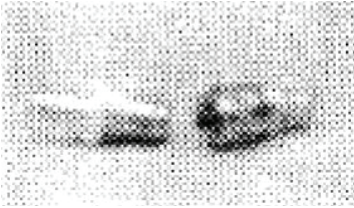


TRANSMISSION LINE FITTING KIT INSTALLATION PROCEDURE

390/53009/1-7517, 391/53010/1-7518, 392/53011/1-8430



390/53009/1-7517

*Image of Kit
390/53009/1-7517.*



391/53010/1-7518

*Image of Kit
391/53010/1-7518.*



392/53011/1-8430

*Image of Kit
392/53011/1-8430.*

INSTALLATION REQUIREMENTS:

1. Identify the transmission return line as described in the transmission cooler instruction sheet.
2. Use Teflon tape or suitable thread sealant when installing fittings. Tighten 11 to 15 foot pounds.

Jeep and G.M. Fitting Type:

Use Kit 390/53009/1-7517

Application - 1986 prior Jeep, 1991 and newer GM.

Fitting Type – 5/8 inch to 18 inverted flare

I.D. – Line and fitting is identified by (3/8) inch O.D. line with a (5/8) inch wrench size fitting threaded into the radiator.

1. Disconnect fitting from radiator.
2. Thread male hosebarb into radiator and female hosebarb onto transmission line fitting.



*Image of Jeep and
G.M. Fitting Type.*

Jeep Fitting Type:

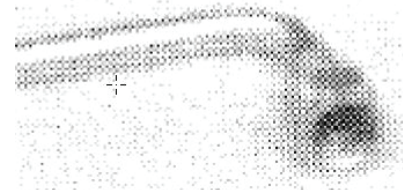
Use Kit 391/53010/1-7518

Application – 1987 and newer Jeep.

Fitting Type – 5/8 inch to 18 45 degree S.A.E. flare.

I.D. – Line and fitting is identified by (3/8) inch O.D. line with a (3/4) inch wrench size S.A.E. fitting threaded onto it.

1. Disconnect fitting from radiator.
2. Thread female hosebarb onto radiator and male hosebarb into transmission line fitting.



*Image of Jeep
Fitting Type.*

Jeep and Chrysler Fitting Type:

Use Kit 392/53011/1-8430

Application – 1987 and newer Jeep

Fitting Type – Swedged or hose clamp

I.D. – Hose clamp or swedged fitting connects the metal line to rubber line.

1. Locate the rubber hose that connects the radiator to the metal transmission return line. Mark and cut hose in the middle.
2. Place clamps on ends of hose. Push hose menders into cooler and transmission line hose.
3. Position clamps (1/4) inch to (3/8) inch from end of hose. Tighten clamps until rubber protrudes level with clamp slots. DO NOT overtighten clamps (Maximum 25 inch pounds torque).



*Image of Jeep and
Chrysler Fitting
Type.*