INSTALLATION REQUIREMENTS:
1. Identify the transmission return line as described in the transmission cooler instruction sheet.
2. Use teflon tape or suitable thread sealant when installing fittings. Tighten 11-15 ft-lbs.

Jeep and G.M. Fitting Types:
Use Kit K900
Application - 1986 and prior Jeep, 1991 and newer GM
Fitting Type - 5/16-18 inverted flare
I.D. - Line and fitting is identified by 1/2" O.D. line with a 1/4" wrench size fitting threaded into the radiator.
1. Disconnect fitting from radiator.
2. Thread male hosebarb into radiator and female hosebarb onto transmission line fitting.

Jeep Fitting Types:
Use Kit K391
Application - 1987 and newer Jeep
Fitting Type - 5/16-18 45° S.A.E. flare
I.D. - Line and fitting is identified by 1/2" O.D. line with a 1/4" wrench size S.A.E. fitting threaded onto it.
1. Disconnect fitting from radiator.
2. Thread female hosebarb onto radiator and male hosebarb into transmission line fitting.

Jeep and Chrysler Fitting Types:
Use Kit K392
Application - 1987 and newer Jeep
Fitting Type - Swaged or hose clamp.
I.D. - Hose clamp or swaged fitting connects metal line to rubber line.
1. Locate the rubber hose that connects the radiator to the metal transmission return line. Mark and cut hose in the middle.
2. Place clamps on ends of hose. Push hose menders into cooler and transmission line hose.
3. Position clamps, 1/4" from end of hose. Tighten clamps until rubber pneumatically walks with clamp slots. DO NOT overtighten clamps (Maximum 23 inch pounds torque).

CORONA, CA USA
1 of 2

TRANSMISSION LINE FITTING KITS 390, 391, 392
INSTALLATION INSTRUCTIONS

INSTALLATION REQUIREMENTS:
1. Identify the transmission return line as described in the transmission cooler instruction sheet.
2. Use teflon tape or suitable thread sealant when installing fittings. Tighten 11-15 ft-lbs.

Jeep and G.M. Fitting Types:
Use Kit K900
Application - 1986 and prior Jeep, 1991 and newer GM
Fitting Type - 5/16-18 inverted flare
I.D. - Line and fitting is identified by 1/2" O.D. line with a 1/4" wrench size fitting threaded into the radiator.
1. Disconnect fitting from radiator.
2. Thread male hosebarb into radiator and female hosebarb onto transmission line fitting.

Jeep Fitting Types:
Use Kit K391
Application - 1987 and newer Jeep
Fitting Type - 5/16-18 45° S.A.E. flare
I.D. - Line and fitting is identified by 1/2" O.D. line with a 1/4" wrench size S.A.E. fitting threaded onto it.
1. Disconnect fitting from radiator.
2. Thread female hosebarb onto radiator and male hosebarb into transmission line fitting.

Jeep and Chrysler Fitting Types:
Use Kit K392
Application - 1987 and newer Jeep
Fitting Type - Swaged or hose clamp.
I.D. - Hose clamp or swaged fitting connects metal line to rubber line.
1. Locate the rubber hose that connects the radiator to the metal transmission return line. Mark and cut hose in the middle.
2. Place clamps on ends of hose. Push hose menders into cooler and transmission line hose.
3. Position clamps, 1/4" from end of hose. Tighten clamps until rubber pneumatically walks with clamp slots. DO NOT overtighten clamps (Maximum 23 inch pounds torque).

CORONA, CA USA
1 of 2

TRANSMISSION LINE FITTING KITS 390, 391, 392
INSTALLATION INSTRUCTIONS

INSTALLATION REQUIREMENTS:
1. Identify the transmission return line as described in the transmission cooler instruction sheet.
2. Use teflon tape or suitable thread sealant when installing fittings. Tighten 11-15 ft-lbs.

Jeep and G.M. Fitting Types:
Use Kit K900
Application - 1986 and prior Jeep, 1991 and newer GM
Fitting Type - 5/16-18 inverted flare
I.D. - Line and fitting is identified by 1/2" O.D. line with a 1/4" wrench size fitting threaded into the radiator.
1. Disconnect fitting from radiator.
2. Thread male hosebarb into radiator and female hosebarb onto transmission line fitting.

Jeep Fitting Types:
Use Kit K391
Application - 1987 and newer Jeep
Fitting Type - 5/16-18 45° S.A.E. flare
I.D. - Line and fitting is identified by 1/2" O.D. line with a 1/4" wrench size S.A.E. fitting threaded onto it.
1. Disconnect fitting from radiator.
2. Thread female hosebarb onto radiator and male hosebarb into transmission line fitting.

Jeep and Chrysler Fitting Types:
Use Kit K392
Application - 1987 and newer Jeep
Fitting Type - Swaged or hose clamp.
I.D. - Hose clamp or swaged fitting connects metal line to rubber line.
1. Locate the rubber hose that connects the radiator to the metal transmission return line. Mark and cut hose in the middle.
2. Place clamps on ends of hose. Push hose menders into cooler and transmission line hose.
3. Position clamps, 1/4" from end of hose. Tighten clamps until rubber pneumatically walks with clamp slots. DO NOT overtighten clamps (Maximum 23 inch pounds torque).

CORONA, CA USA
1 of 2

TRANSMISSION LINE FITTING KITS 390, 391, 392
INSTALLATION INSTRUCTIONS